

GENERAL STANDARD

Values used in production if no requirements or requests are made by the client.

	Width				
Width tolerance slitting <i>T=0.00-4.00 mm:</i>	0-1,000 mm	1,001 mm-	Width tolerance for coils from the mill:	Hot-rolled +20.00/-0.00 mm Other steel grades +5.00/-0.00 mm	
	+0.20 mm	+0.50 mm			
Width tolerance slitting <i>T=4.01-12.00 mm:</i>	0-1,000 mm	1,001 mm-			
	+0.30 mm	+0.50 mm			
Tolerance Edge trimming:	All widths				
	+0.50 mm				
Length tolerance:	0-499 mm	500 999 mm	1,000 1,999 mm	2,000 3,999 mm	4,000mm-
	+0.50 -0.00 mm	+1.00 -0.00 mm	+2.00 -0.00 mm	+3.00 -0.00 mm	+5.00 -0.00 mm
Thickness:	Control measurements carried out according to EN Standard. (See I 10.2.1)				
Sweep:	Width	Max	<i>Measured across a section of 1.00 metre</i>		
	0-30.00 mm	5.00 mm			
	30.01 mm-	3.50 mm			
Weights	Strip width				
	0-400 mm	401 mm-			
Max ring weight:	2,000 kg	4,000 kg	Max pallet weight for all sheets		
Max pallet weight:	2,000 kg	4,000 kg	2,000 kg		
Max Outer D.:	1,500 mm				
Inner D.:	508 mm				
Transverse:	Width				
	0-499 mm	500-1,199 mm	1,200 mm-		
Max deviation	1.00 mm	2.00 mm	3.00 mm		
Sheet flatness:	Width	0-600 mm	601-1200 mm	1,201 mm-	
	Max camber	3 mm	4 mm	5 mm	
Packaging:	<p>Strip Slit strip is packaged recumbent on EUR pallets with cardboard at the bottom and wood shavings in between strips, as well as a plastic hood on top (S170) Strips that are more than 400 mm wide are packaged upright in a wood cradle with cardboard at the bottom and a plastic hood on top (V330, V530, V130, depending on weight and Outer D).</p> <p>Sheet Smaller sheets are packaged on EUR pallets with cardboard at the bottom and top as well edge protectors (F105). Larger sheets are placed on custom pallets with cardboard on top and edge protectors all around (FXXX).</p>				

Note that the above dimensions are not max or min data but only our general standard.